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RBW6305G03531-3G

Job Sheet 198007



Part No: RBW6305G03531-3G

Job Qty: 1 pcs

Part Name: AW139 Input Flange/Gimbal Replacement Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/19/19

Job Tracking No:

Created By: Marie Lajeunesse

Description: ORDER 17721

Due Date: 9/20/19

Type: SOLD

Note: DWG RBW6305G03531-3G Rev. D IPP Rev. A 18.09.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	9/20/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	9/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/20/19		0.00	0.00	QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

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Container No: S221526

Part: RBW6305G03531-3G

Job No: 198007

Serial No/Batch: S221526

Revision: D
Inspector:
Exp Date:
Instructions:

Date: 10/10/19

DAS
40
9-89

OCT 10 2019

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					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	NL 10/10/19
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	9/20/19	0.00 0.00	QC 21 - FG - 21	D46	OCT 10 2019
				QC 21 - FG - 70	21	
				QC 21 - SA - 53	9-59	

Part Op 110 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1700-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6305G03531-3G-4 to RBW6305G03531-3G-2foam as per DWG. 6-Glue foam to case and pack case as per DWG.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

FG DOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab - 1	5206761
APP-1700-E	Case	1 Ea (1 ea)	110-Small Fab - 1	5126595
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	110-Small Fab - 1	5021040
RBW6305G03531-3G-2	Top Foam use in case APP-1700-E	1 Ea (1 ea)	110-Small Fab - 1	5126593
RBW6305G03531-3G-3	Bottom Foam use in case APP-1700-E	1 Ea (1 ea)	110-Small Fab - 1	5126594
RBW6305G03531-3G-4	Location Placard 1	1 pcs (1 ea)	110-Small Fab - 1	5126699
RBW6305G03531-3G-5	Location Placard 2	1 pcs (1 ea)	110-Small Fab - 1	5126702
RBW6305G03531-3G-6	Hardware Assembly	1 pcs (1 ea)	110-Small Fab - 1	5204036
RBW6305G11331-3G	Main Gear Box Input Pinion Ring Nut Wrench	1 pcs (1 ea)	110-Small Fab - 1	-5217423
RBW6305G11631-3G	Puller, Main Gear Box Input Flange Remover	1 pcs (1 ea)	110-Small Fab - 1	5219666
RBW6305G11731-3G	Pusher, Main Gear Box Input Flange Installer	1 pcs (1 ea)	110-Small Fab - 1	5217280
RBW6305G11831-3G	Puller, Main Gear Box Input Gimbal Removal	1 pcs (1 ea)	110-Small Fab - 1	5217253

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	97524A032	4	161	0
	APP-1700-E	1	28	0
	RB41011	1	274	0
	RBW6305G03531-3G-2	1	1	0
	RBW6305G03531-3G-3	1	1	0
	RBW6305G03531-3G-4	1	1	0
	RBW6305G03531-3G-5	1	1	0
	RBW6305G03531-3G-6	1	0	0
	RBW6305G11331-3G	1	0	0
	RBW6305G11631-3G	1	0	0
	RBW6305G11731-3G	1	0	0
	RBW6305G11831-3G	1	0	0
	RBW6305G11831-3G	1	0	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐		Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐		Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐		Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐	
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042)					
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ ☐ ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ ☐ ☐ Material ☐ ☐ ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ ☐ ☐ Human Factors ☐ ☐ ☐ ☐ ☐				FAULT CATEGORY							
				Contamination ☐ ☐ ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐ ☐ ☐ BOM/Route ☐ ☐ ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ ☐ ☐							
				Pressure/Forced ☐ ☐ ☐ ☐ ☐ Bending ☐ ☐ ☐ ☐ ☐ Crushing ☐ ☐ ☐ ☐ ☐ Cracks ☐ ☐ ☐ ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ ☐ ☐ Marks/Chatter ☐ ☐ ☐ ☐ ☐ Mislabeled ☐ ☐ ☐ ☐ ☐							
Other/Details:				Power Loss/Surge ☐ ☐ ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ ☐ ☐ Weld ☐ ☐ ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐ ☐ ☐							
Completed By				QC / QA Coordinator							
Lead hand / Supervisor											